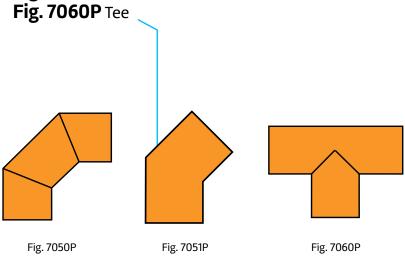


Fig. 7050P 90° Elbow Fig. 7051P 45° Elbow



Gruvlok plain-end fittings are manufactured to provide minimum pressure drop and uniform flow. Fittings are designed for use with the Fig. 7005 Roughneck Couplings only.

Gruvlok plain-end fittings are available in sizes through 8" nominal pipe size in a variety of styles. Depending on size and configuration, fittings are either segment-welded steel or forged steel.

Fittings are normally coated with a rust inhibiting paint.

Other coatings including Hot Dipped Zinc Galvanizing, are available.

Material Specifications

Segment Welded Steel Fittings

Sizes 2" - 4" Carbon Steel pipe conforming to ASTM A53, Type "F"

Sizes 5" - 8"; Carbon Steel pipe conforming to ASTM A53, Type "E" or "S", Grade "B"

Steel Fittings

Forged Steel conforming to ASTM A106

Adapter Flanges

Class 150 - Carbon Steel conforming to ANSI B16.5

Class 300 - Carbon Steel conforming to ANSI B16.5

Fitting Size

Nominal Size	0.D.
In./DN(mm)	In./mm
2 50	2.375 60.3
2½ 65	2.875 73.0
3 80	3.500 88.9
3½ 90	4.000 101.6
4 100	4.500 114.3
5 140	5.563 141.3
6 150	6.625 168.3
8 200	8.625 219.1

Note:

The Fitting Size Chart is used to determine the O.D. of the pipe that the fittings is to be used with. Gruvlok Fittings are identified by either the Nominal size in inches or the Pipe O.D. In./mm.



APPROVAL STAMP		
Approved		
Approved as noted		
Not approved		
Remarks:		

Gruvlok® Plain-End Fittings

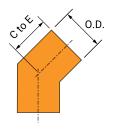


Fig. 7050P 90° Elbow

Fig. 7051P 45° Elbow



C to E O.D.



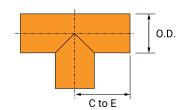


Fig. 7060P

Tee

Nominal Size	0.D.	Center to End	Approx. Wt. Ea.
In./DN(mm)	In./mm	In./mm	Lbs./kg
2	2.375	43/4	2.7
50	60.3	121	1.2
21/2	2.875	51/2	4.8
65	73.0	140	2.2
3	3.500	61/4	7.2
80	88.9	159	3.3
4	4.500	73/4	12.3
100	114.3	197	5.6
5	5.563	91/2	13.4
125	141.3	241	6.1
6	6.625	11	31
150	168.3	279	14.1
8	8.625	11	38.7
200	219.1	279	17.6

Nominal Size	0.D.	Center to End	Approx. Wt. Ea.
In./DN(mm)	In./mm	In./mm	Lbs./kg
2	2.375	31/8	2.0
50	60.3	79	0.9
21/2	2.875	31/2	3.5
65	73.0	89	1.6
3	3.500	33/4	4.8
80	88.9	95	2.2
4	4.500	41/4	8.0
100	114.3	108	3.6
5	5.563	51/8	9.2
125	141.3	130	4.2
6	6.625	53/4	18.5
150	168.3	146	8.4
8	8.625	6	24.9
200	219.1	152	11.3

Nominal Size	0.D.	Center to End	Approx. Wt. Ea.
In./DN(mm)	In./mm	In./mm	Lbs./kg
2	2.375	41/4	3.5
50	60.3	108	1.6
21/2	2.875	43/4	6.2
65	73.0	121	2.8
3	3.500	51/8	8.6
80	88.9	130	3.9
4	4.500	57/8	13.8
100	114.3	149	6.3
5	5.563	67/8	21.7
125	141.3	175	9.8
6	6.625	75/8	30.9
150	168.3	194	14.0
8	8.625	10	61.1
200	219.1	254	27.7



Building connections that last™